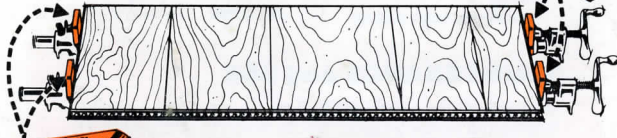


"Pony"® WORK PROTECTING

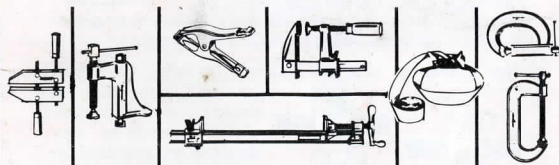
CLAMP PADS for Clamp Fixtures

protect work surfaces
under clamp pressure



Pads slip onto the faces of Styles 50 and 52 Clamp Fixtures (or bar clamps with faces of not more than 1-3/4" width) to provide a protective cushion between the metal of the clamp jaws and finished wood, fine metal, or plastic surfaces.

"Pony Clamp Fixtures are made by "The Clamp Folks"—
manufacturers of world-famous "Jorgensen" and "Pony" Clamps.



If you need clamps, "Jorgensen" and "Pony" will serve you best, at low cost. A catalog of over forty different styles in many sizes is available to your dealer, or to you upon request, if you have no dealer nearby.

Insist upon
GENUINE
"Jorgensen"
and "Pony".

Adjustable Clamp Company

THE CLAMP FOLKS
433 N. Ashland Avenue
Chicago, IL 60622 U.S.A.

Printed in U.S.A. #50236-6W (981)

THIS IS A
GENUINE

"Pony"®

CLAMP FIXTURE

- It is the best Clamp Fixture available . . . treat it as you would any good tool.
- The fixtures assemble on ordinary **black** pipe without the use of tools (see instructions on the following pages).

YOUR CLAMP FIXTURE IS ONE
OF THESE FOUR BASIC STYLES:



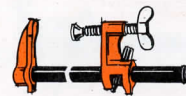
Style 50 (uses 3/4" pipe)



Style 52 (uses 1/2" pipe)



Style 53 (uses 1/2" pipe)



Style 56 (uses 3/4" pipe)

FULL WARRANTY

All clamping devices manufactured by Adjustable Clamp Company are intended solely for use as "hand tools," and are designed to accept such reasonable clamping load as may be applied by hand. They are warranted against faulty workmanship or material. Any tool(s) claimed to be defective must be returned to the manufacturer, Adjustable Clamp Company, 417 North Ashland Avenue, Chicago, Illinois 60622, shipping charges prepaid, and if any defect due to faulty workmanship or material is found the manufacturer will make free repair or replacement within sixty (60) days of the receipt of the returned tool(s).

IN NO EVENT SHALL THE MANUFACTURER BE LIABLE FOR CONSEQUENTIAL DAMAGE OF ANY KIND, INCLUDING LOSS OR DAMAGE TO PROPERTY OR INJURY TO PERSON.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Assembly Instructions — NO TOOLS ARE REQUIRED

1. Select a length of **black** pipe—any length to fit your work. Make certain that the **black** pipe is of the correct outside diameter:

Style	Pipe Size	Nominal O.D.	Commercial Mill Tolerances on O.D.
50	3/4"	1.0500"	+ .0625" - .0312"
52	1/2"	.8400"	+ .0625" - .0312"
53	1/2"	.8400"	+ .0625" - .0312"
56	3/4"	1.0500"	+ .0625" - .0312"

Note: Oversize or undersize pipe will adversely affect the operation of any clamp fixture—Genuine "Pony" styles, or any of their several imitators.

Black pipe works better than galvanized pipe and costs less too.

Remember that the fixtures can be switched easily from one length of pipe to another to make bar clamps of the correct capacity for your job.

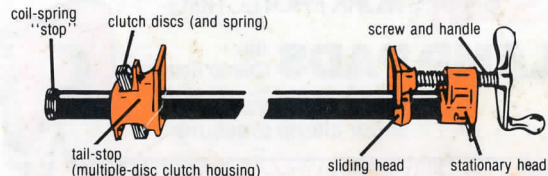
Both ends of the pipe should be threaded with regular pipe threads.

USE **BLACK**
PIPE

2. Screw the stationary **head assembly** (Styles 50, 52 and 53) or the stationary **foot** (Style 56) on to one end of the pipe.

3. Slip the **tail-stop** (or sliding head on Style 56) over the other end of the pipe.

4. Screw the coil-spring (furnished) lightly onto the threads of the pipe at the end nearest to sliding **tail-stop** or sliding **head**. This will prevent the sliding mechanism from being removed accidentally.



MAINTENANCE and USE

Just a drop of oil now and then on the point of the screw, and on the screw threads, will do much to retard wear at those points. Also, a few drops of oil applied on and between the clutch-discs will assure their free and easy operation.

Only Genuine "Pony" Clamp Fixtures have the fast-acting, secure-holding, instant release advantages of extended multiple-disc-clutch operation.

Besides secure holding power, the multiple-disc-clutch mechanism offers high speed operation. The tail-stop **zips** along the pipe to position against the work, where it automatically grips securely, ready for final screw pressure.

After clamping, and after screw pressure has been released, light fingertip pressure on the bottom clutch extensions (accessible top and bottom) releases the grip on the pipe, permitting the tail-stop to be "backed-off" from the work in a single, one-way motion.

After much service, the clutch discs may become worn. If slipping under load is noted, remove the clutch assembly from the casting and turn it around as a unit and replace the casting. This is equivalent to inserting a new set of clutches. No other brand of clamp fixture permits such easy and economical repair, if and whenever needed.

Sets of clutch discs are replaceable at small cost if they are ever required. Let us know how many sets are required, and for what style number, and we will send them C.O.D. However, with proper care and in normal service, the original set of clutch discs will last for a long, long time.

